
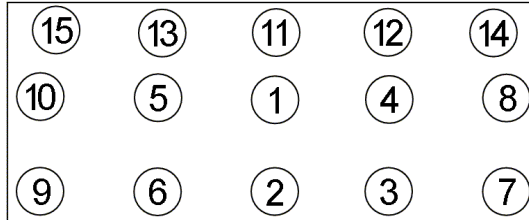
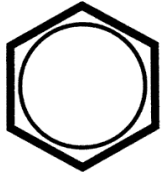


| | | |
|--|---|---|
| Anziehvorschrift für Zylinderkopf | 380.901 |  Das Original |
| Tightening Instructions for Cylinder Head | | |
| Instructions de serrage pour culasse | | |
| Prescripciones de apriete para culatas | | |
| | passend für / suitable for adaptable à / adaptable a | Chrysler / Dodge / Jeep |

Schraubenkopf / Head shape
Tête de vis / Cabeza de tornillo

Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



| | | | |
|---|-------|---|----------------------|
| Anziehen/ Tightening/ Serrage/ Apriete | * | | |
| | 1-10 | ➤ | 34 Nm (25 ft. lbs.) |
| | 11-15 | ➤ | 20 Nm (15 ft. lbs.) |
| | 1-10 | ➤ | 54 Nm (40 ft. lbs.) |
| | 11-15 | ➤ | 20 Nm (check) |
| | 1-10 | ➤ | 61 Nm (45 ft. lbs.) |
| | 1-10 | ➤ | 90° |
| | 11-15 | ➤ | 34 Nm (25 ft. lbs.) |

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|---|--|---------------------------------|-----------------------------------|--|
| ✱ | neue Zylinderkopf- schrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| ★ | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| ☐ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

6.4L V8 16V SRT Apache

Mot.: ESG, ESH

mounting position: right

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380.901