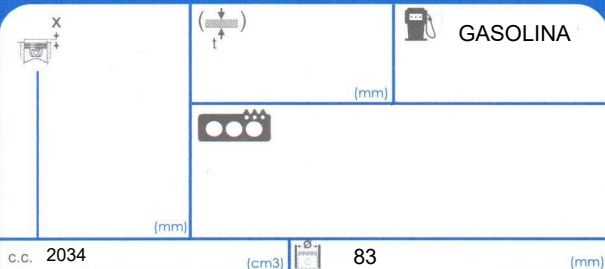


10170800

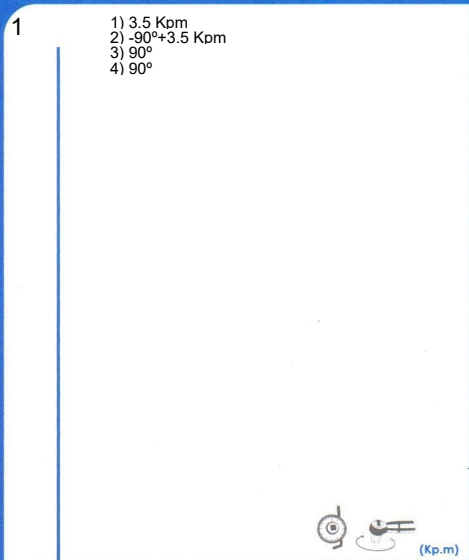
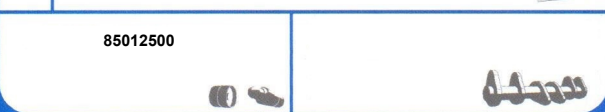
R010624

MERCEDES



1	MB266.960;MB266.980
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1	81034500	M10X1.50X182(10)
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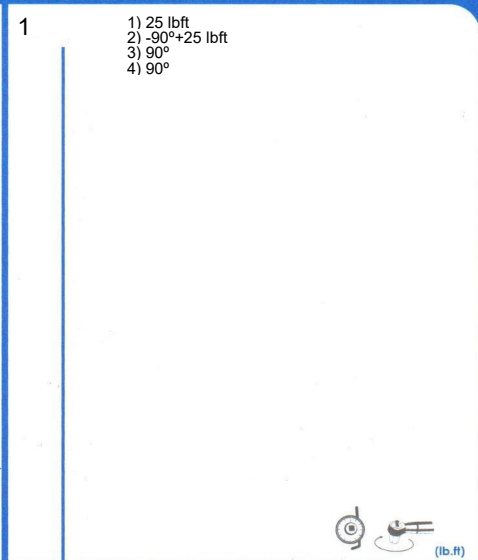
1	NO
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ROUGHNESS

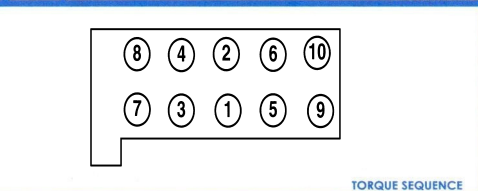
ALUMINIUM ALUMINIO	0.5 / 1.0 μ m	2.3 μ m MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 μ m	3.8 μ m MAX

$-90^{\circ} +$
 -180°
<>

LOOSEN **NO** AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
AFLOJAR **NO** Y APRIAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS
LOOSEN **ALL THE BOLTS**
AFLOJAR TODOS LOS TORNELLOS
RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
DEJAR ENfriAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION



1	NO
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TORQUE SEQUENCE

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