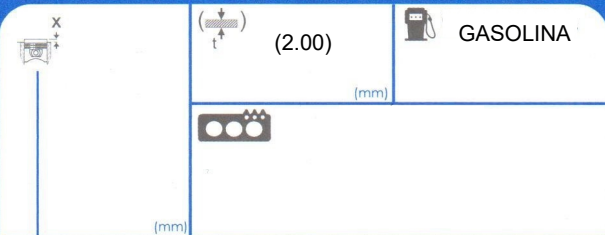


10185010

R010624

BMW, LAND ROVER

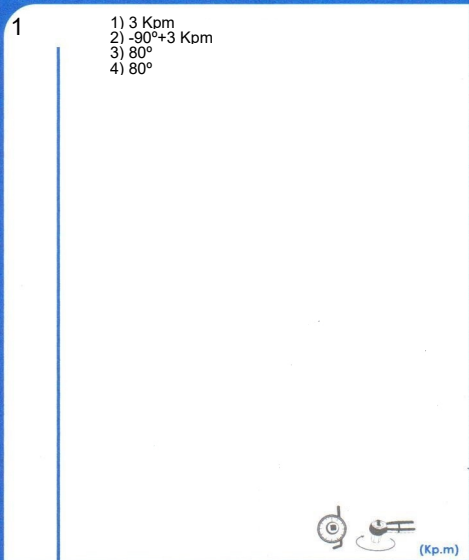


c.c. 4398,4619 (cm3) 92;93 (mm)

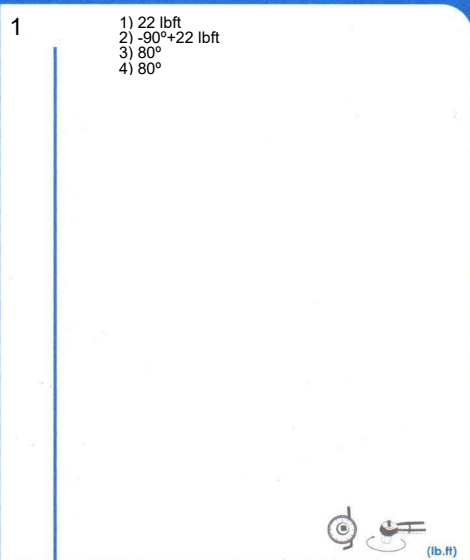
1 M62(448S1)

1 81048400 M10X1.50X110(10)

85004500 93130000



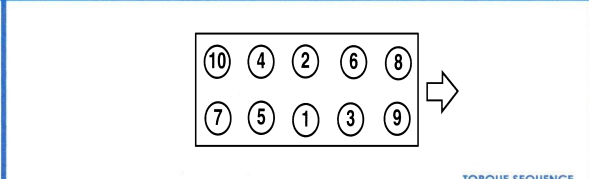
1 NO (Kp.m) RETIGHTENING



1 NO (lb.ft) RETIGHTENING

ROUGHNESS

	MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



-90° +
-180°

LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
AFLOJAR 90° Y APRETAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS
AFLOJAR TODOS LOS TORNILLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
(LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET))
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
DEJAR ENRIAR EL MOTOR CUATRO HORAS (CON LA BARRERA ABIERTA)
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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