

# BM92059H: FITTING ADVICE



- When removing the old unit, ensure you retain the detachable bracket which is bolted to the exit flange as this must be reused. Without this bracket, the unit will flex under load, potentially causing it to break between the catalyst and the manifold.
- Once the old unit has been removed, ensure that all contacting surfaces are clean and that all traces of the old gaskets are removed from the cylinder head and the connection to the next part of the system. Failure to do so could result in an exhaust leak.
- Remove the heatshields from the existing unit and fit them to the new unit.
- Fit the replacement unit (loosely to begin with) to the engine using a new gasket at the cylinder head. Ensure that the studs provided with the replacement unit are positioned all the way into the cylinder head up to the blank part of the studs to create a tight seal.
- Make sure that the support bracket is loosely fitted. Failure to fit the support bracket could result in the unit breaking at its weakest point due to stress caused by excess movement.
- Once it is lined up and correctly in position, proceed to tighten all bolts to the cylinder head from the centre outwards; this should pull the unit to the cylinder head evenly, creating a tight seal.
- Ensure that the support bracket is tight.
- Once the unit has been securely fitted, the unit can be connected to the next part of the system (connecting pipe with middlebox) using a new gasket.

## FITTINGS

**Included with the unit:**  
x3 M8 studs



**Optional (at cost):**

FK92059A  
x1 front gasket  
x1 rear gasket



FK92059B  
x1 front gasket  
x1 rear gasket  
x2 bracket bolts  
x2 bracket washers  
x3 heatshield bolts  
x3 heatshield washers  
x10 front & rear nuts

