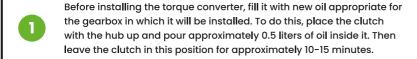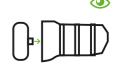# ⚠️ WARNING ⚠️

Not following the instructions below may result in damage of the product supplied by us and refusal of the claim due to improper installation of the product.

THE FOLLOWING STEPS MUST BE CONDUCTED UNCONDITIONALLY:

1 Before installing the torque converter, fill it with new oil appropriate for the gearbox in which it will be installed. To do this, place the clutch with the hub up and pour approximately 0.5 liters of oil inside it. Then leave the clutch in this position for approximately 10-15 minutes.

2 First install the torque converter in the gearbox, and then install the gearbox and clutch in the vehicle. When installing the clutch, pay special attention to its proper location - the clutch cannot slide out of the gearbox. The consequence of improper installation may be damage to the gearbox and torque converter.

3 After installing the gearbox, perform appropriate diagnostics and, if necessary, replace the lockup control solenoid valve.

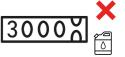**4** In the next stage, it is necessary to drain the old oil from the gearbox, replace the ATF oil filter, and fill the gearbox with the appropriate amount of new oil. After this operation, start the vehicle engine, press the brake, select all gear lever positions, stopping in each position for approx. 10 seconds, and check the oil level in the gearbox in accordance with the vehicle manufacturer's procedure. If there is clean oil in the gearbox, you can proceed to a test drive. If there is dirty oil in the gearbox (dark color, burning smell, contamination, etc.), the oil should be changed again until the oil in the gearbox is clean, i.e. of uniform color, without solid impurities.

5 Oil that has been used in the automatic transmission for more than 30,000 km will not be qualified as clean because it may no longer meet the requirements for viscosity and lubricity of ATF oils in automatic transmissions.

6 In the last stage, check the oil level in the gearbox. Carry out a test drive and, using appropriate diagnostic tools, "train" the automatic transmission controller to the new torque converter clutch. Depending on the gearbox model and the diagnostic computer used, the "training" procedures may differ. The mechanic's competences include proper training of the controller for the new torque converter clutch.