



# INSTALLATION MANUAL

C-3788

Arnott New Coil Spring Conversion Kit  
Jaguar XJ (X351) w/Comfort



Engineered to Ride, Built to Last<sup>®</sup>

# CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

## GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at [www.arnottinc.com](http://www.arnottinc.com) and [www.arnotteurope.com](http://www.arnotteurope.com).



### WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

### CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

# FRONT AIR STRUT REMOVAL

1. Raise vehicle.
2. Remove front wheels.
3. Remove the sway bar end link nut to disconnect it from the lower control arm. (Figure 1)

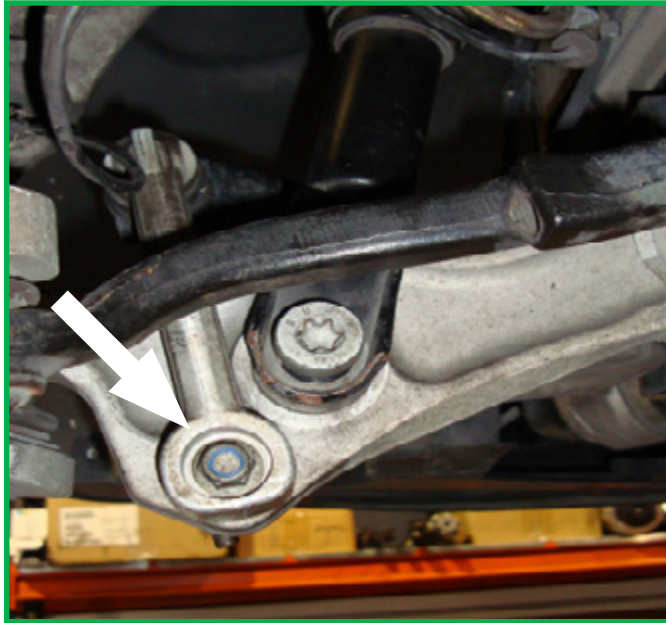


FIGURE 1

4. Remove the upper A-arm ball joint nut and separate the upper A-arm ball joint. (Figure 2)

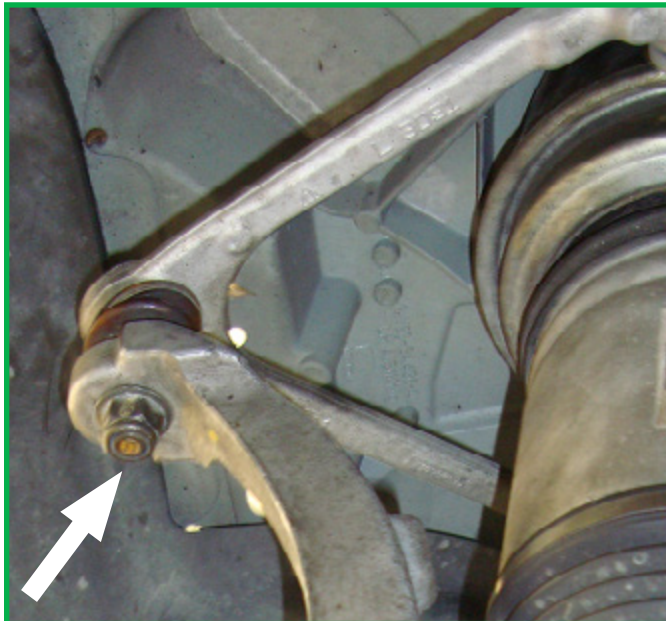


FIGURE 2

5. Remove the lower shock mount nut/bolt. (Figure 3)

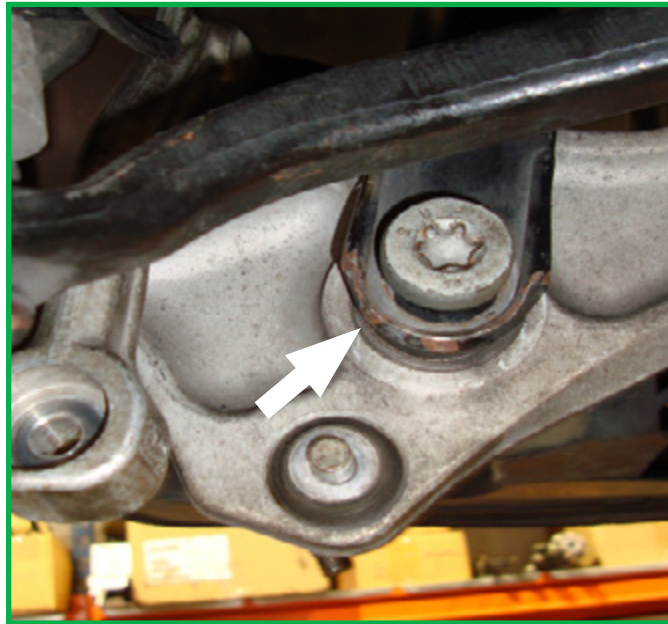


FIGURE 3

6. Disconnect the electrical connector from the top of the shock (push on the sides of the connector to release). **Tie off wires not needed with coil conversion.** (Figure 4)

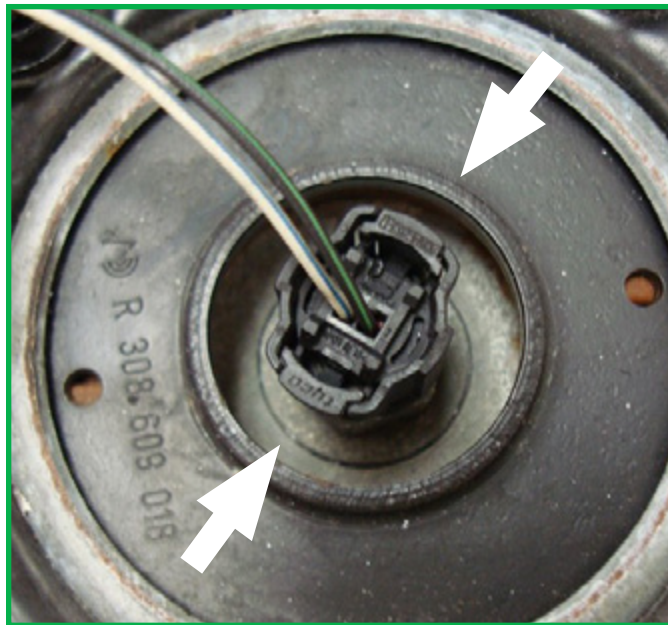


FIGURE 4

7. Disconnect the air line from the check valve and the four (4) shock mounting nuts. Tuck un-used airline into suitable location (away from moving parts and sources of heat). (Figure 5)

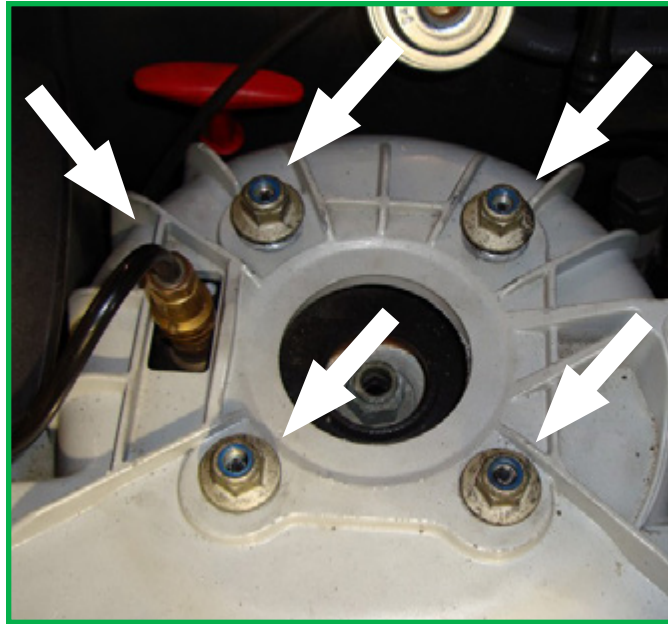


FIGURE 5

8. Remove air strut.

## FRONT COIL SPRING INSTALLATION



**WARNING:**

Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. Place coil spring onto vehicle. (Figure 6)



FIGURE 6

2. Install bottom mounting bolt. (Figure 7)

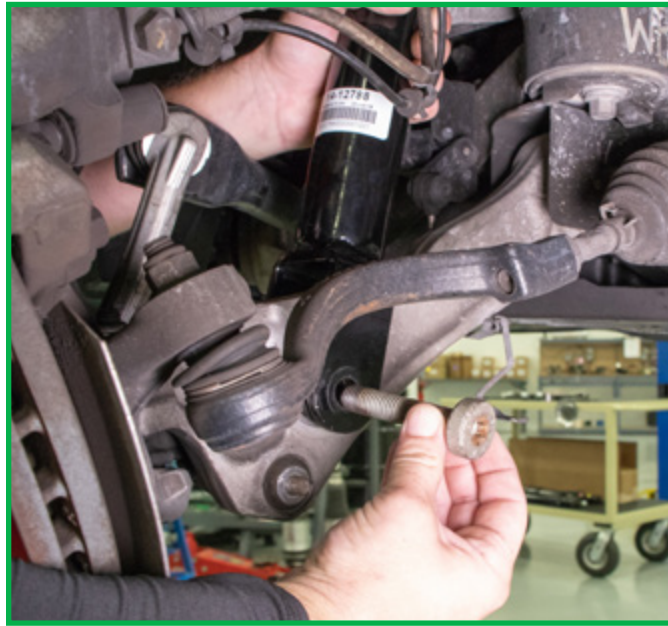


FIGURE 7

3. Attach the upper A-arm ball joint and install the nut. (Figures 8, 9)



FIGURE 8



FIGURE 9

4. Install sway bar end link bolt and nut. (Figures 10, 11)



FIGURE 10



FIGURE 11

5. Install top mounting nuts. (Figure 12)



FIGURE 12

# REAR AIR STRUT REMOVAL

1. Remove rear wheels.

**NOTE:** With vehicle properly lifted, shift the car into neutral to release tension on the rear suspension prior to disassembly.

2. Remove the luggage compartment side trim to expose the top side of the air strut. (Figure 13)



FIGURE 13

3. Disconnect the air line from the check valve. (Figure 14)



FIGURE 14



4. Disconnect the electrical connector from the top of the air strut (push on the sides of the connector to release. (Figure 15)

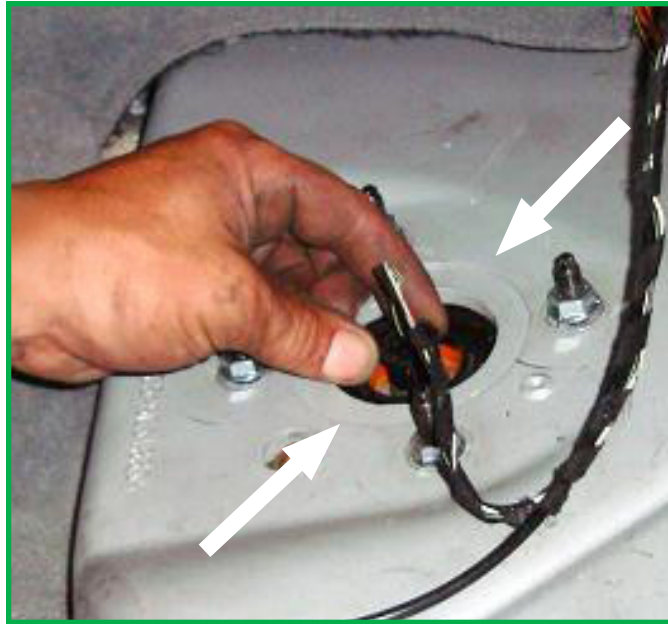


FIGURE 15

5. Remove the four (4) air strut mounting nuts. (Figure 16)

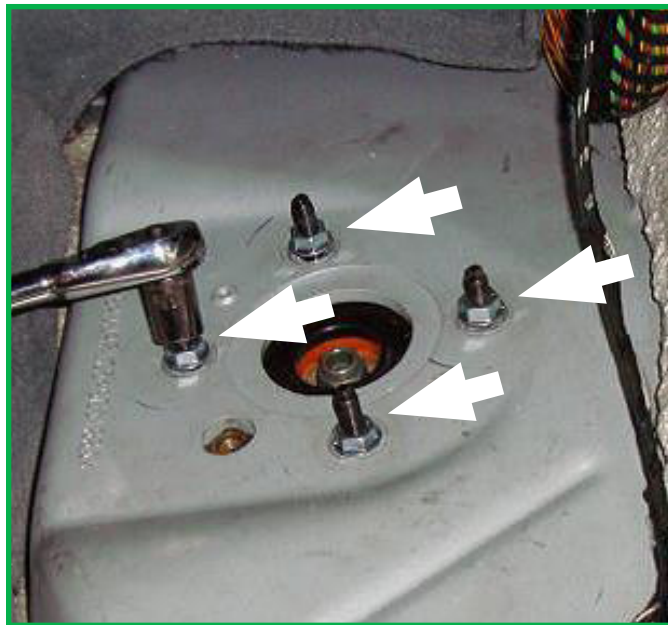


FIGURE 16

6. Detach the rear tie rod. (Figure 17)

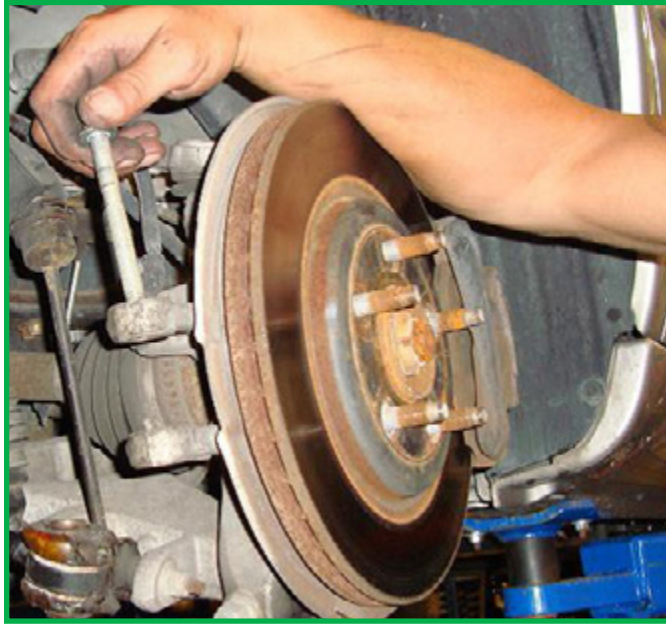


FIGURE 17

7. Remove the lower air strut mounting bolt. (Figure 18)



FIGURE 18

8. Remove air strut. (Figure 19)

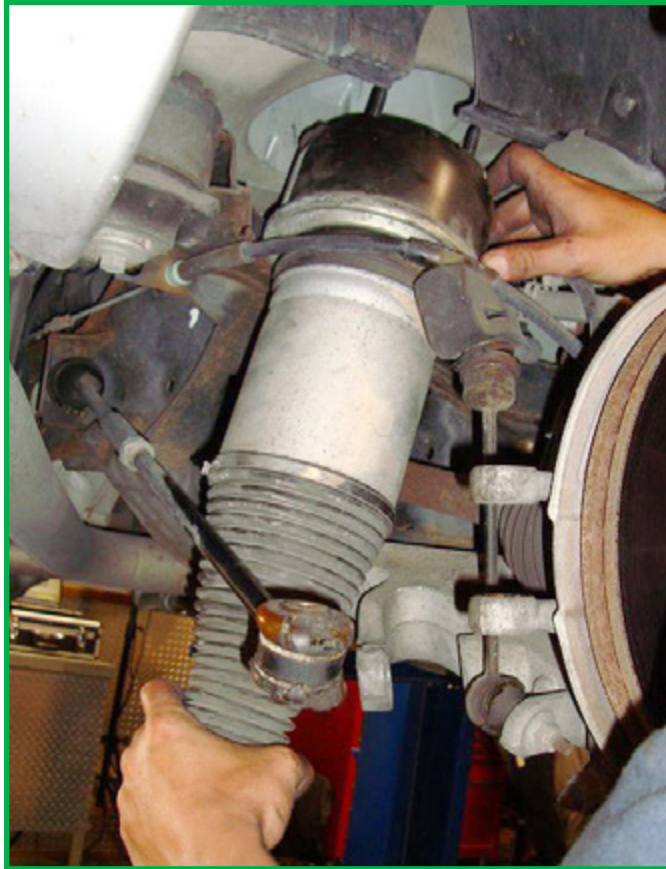


FIGURE 19

# REAR COIL SPRING INSTALLATION



**WARNING:**

Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. Install rear coil spring on vehicle. (Figure 20)



FIGURE 20

2. Install lower strut mounting bolt. (Figure 21)



FIGURE 21

3. Install tie rod bolt and tighten nut. (Figures 22, 23)

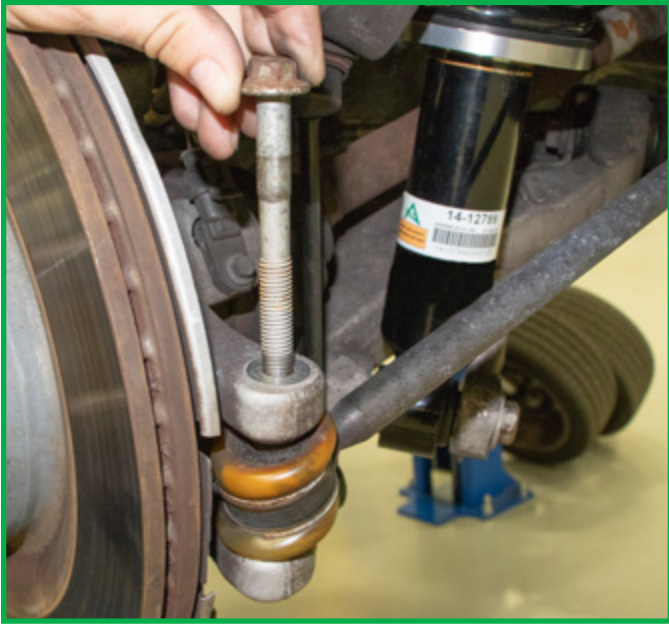


FIGURE 22



FIGURE 23

4. Tighten top mount nuts. (Figure 24)



FIGURE 24

# ELECTRONIC BYPASS MODULE INSTALLATION

1. Remove right side trunk paneling to reveal air suspension control module. (Figure 25)



FIGURE 25

2. Remove all five (5) harness connections to the module. They will remain unplugged. (Figures 26, 27, 28, 29)



FIGURE 26

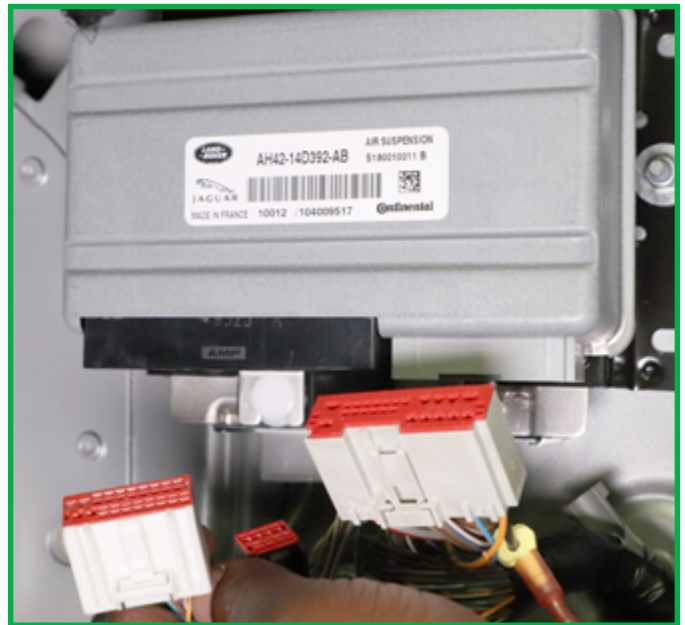


FIGURE 27



FIGURE 28

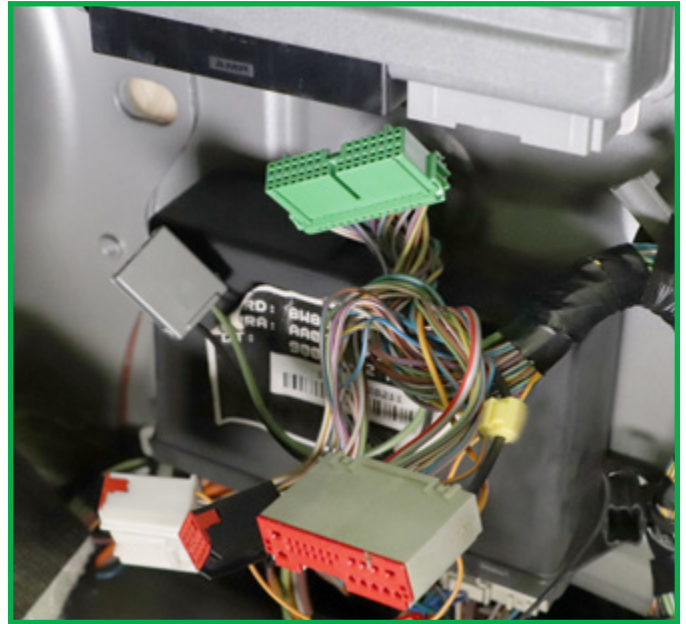


FIGURE 29

3. Install the four (4) connector splice to male terminals onto the applicable harness wires using the photos and diagram below. (Figures 30, 31, 32, 33)

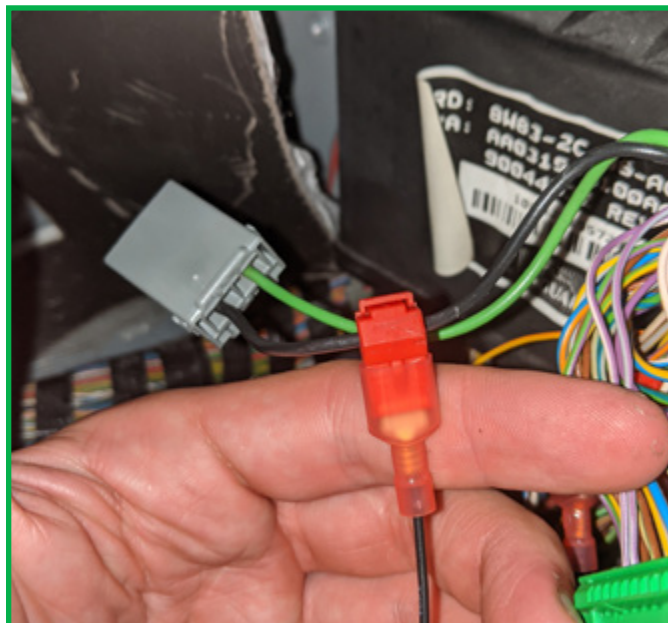


FIGURE 32

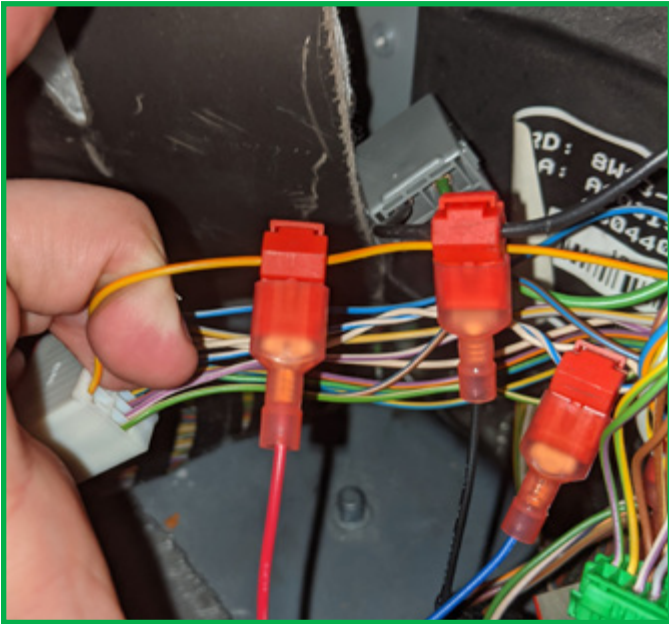


FIGURE 30

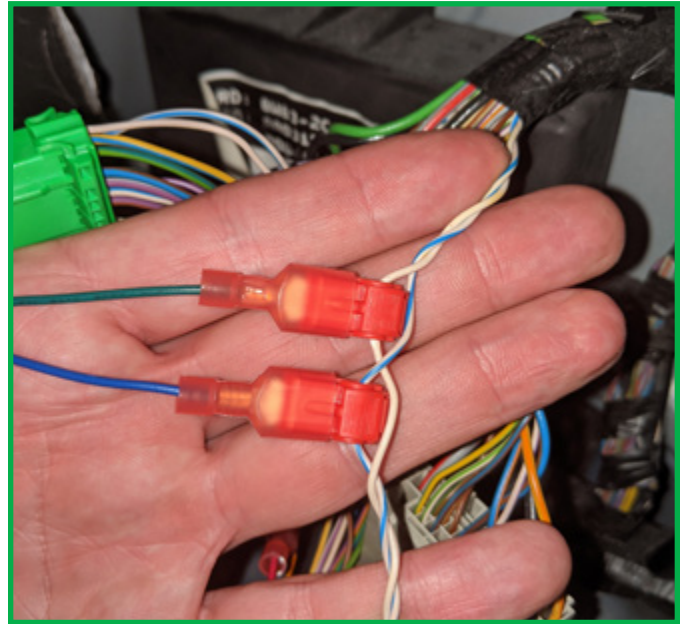


FIGURE 31

	FROM	TO	PIN LOCATION	
ELECTRONIC BYPASS MODULE	Black	Black	24	AIR SUSPENSION CONTROL MODULE CONNECTIONS
	Red	Yellow/Orange	20	
	Blue	White/Blue	17	
	Green	White	18	

FIGURE 33

**NOTE:** DO NOT PLUG THE SUSPENSION CONTROL MODULES BACK IN. THEY REMAIN UNPLUGGED.

4. Place EBM in a suitable location.
5. Reassemble the trunk paneling.
6. Installation complete.



# Arnott™

## Suspension Products

### Arnott US Business Office:

[www.arnottinc.com](http://www.arnottinc.com)

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**Fax:** 321.868.3703

**Email:** [techassistance@arnottinc.com](mailto:techassistance@arnottinc.com)

### Arnott Europe Business Office:

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Docterskampstraat 1E/1F, 3  
5222 AM 's-Hertogenbosch (NL)

**NL Phone:** +31 73 7850 580

**DE Phone:** +31 85 2087 438

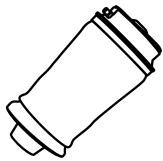
**UK Phone:** +44 203 3186 124

**BE Phone:** +32 258 846 90

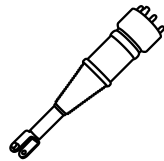
**ES Phone:** +34 91 901 10 56

**FR Phone:** +32 78 48 46 93

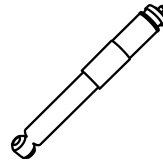
**Email:** [info@arnotteurope.com](mailto:info@arnotteurope.com)



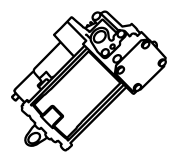
Air Springs



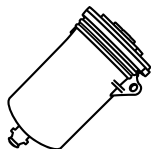
Struts



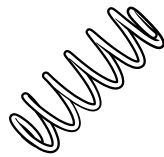
Shocks



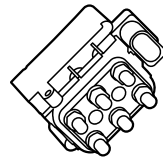
Compressors



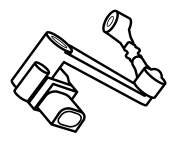
Dryers



Coil Spring  
Conversion Kits



Valve Blocks



Ride Height  
Sensors